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10 January 1985

Committee D20 on Plastics Subcommittee D20.10 on Mechanical Properties

Research Report D20-1120

Interlaboratory Study to Establish Precision Statements for ASTM D732-02 Standard Test Method for Shear Strength of Plastics by Punch Tool

ASTM International 100 Barr Harbor Drive West Conshohocken, PA 19428-2959

TABLE 1: RAW DATA, REARRANGED IN 'STANDARD ORDER' PER ASTM E691

	MATERIALS						
LAB	1	5	4	2	6	3	
	RIM	HDPE	CTFÉ	GRP	POLYESTER	5MC	
	0.135"	0.070	0,007"	0.127"	0.010	0,210"	THICKNES.
	2711.	3401.	10243.	8591.	13153.	15400.	
	2691.	3327.	8513.	8642.	12675.	15418.	
	2684.	3405.	10380.	8549.	13121.	14532.	
	2665.	3332.	10334.	8599.	13949.	15117.	
	2621.	3327.	10289.	8609.	12802.	15117.	
2	2689.	3536	8559.	8526.∧	苯苯苯苯	末末末末	
	2650.	3397	8280.	8877.	米米米米	***	
	2760.	3503.	8360.	8401.	***	非宋宋 宋	
	2757.	(3709)	8662.	8897.	常米米米	****	
	2638.	3499.	8360.	8493. V	米米米 米	***	
3	2801.	3468.	6765.	8535.	***	13767.	1 - Al 1 <u>ii</u>
	2811.	3425.	6262₊	8541.	***	14294.	
	2811.	3362.	5500.	8415.	常常常常	15428.	
	2820.	3399.	6139.	8290.	京末本本	14984.	
	2799.	3455.	6719.	8365.	***	15265.	
		***************************************		Ata. 2 anns .0			
4	2870.	3375.	6688+	8651.	米米米米	****	
	2763.	3378.	6608.	8335.	***	某 米米米	
	2876.	3344.	7507.	8476.	常常常常	***	
	2766	3294.	7689.	8777.	米米米米	***	
	2760.	3372.	7461.	8576.	****	***	
5	2813.	3421.	12414	8796.	***	15680.	
J .	2813.	3427.	16414. 15338.	8672.			
	2931.	342/ · 3477 ·	13944.	8522.	米米米米 米米米米	15934. 14955.	
	2763.	3416.	8924.	8547.	***	15782.	
	2763.	3310.	10358.	8522.	本本本本		
	2/03+	22101	IASSO:	03224	<i>ተ ጥ ጥ ጥ</i>	15212.	
. 6	2899.	3321.	6078.	8396.	10345.	13387.	X
	2800.	3250.	6247.	8330.	8117.	13718.	
	2800.	3349.	5491.	8281.	9636.	13944.	
	2826.	3312.	7094.	8396.	8073.	14035.	
	2922.	3315.	7730.	8271.	10996.	15165.	
7 u			3622.	8672.	9956.		<u> </u>
		3274.			8538.		
		3278.	3658.		9170.		
			4210.		9708.		
	2891.	3342.	4087.	8412.	8610.	14043.	

3080.	3170.	5730.	8080.	米米米	14690.
2930	3160.	4330.	7970	***	15490.
2900.	3200.	4140.	8070.	寒寒寒寒	12480.
3070.	3130.	3910.	8320.	****	14390.
3090.	3300.	60.00.	8180.	****	14480.
2946.	3451.	8325.	9324.	非常常常	14997.
3052.	3558.	7204.	9349.	米米米米	15367.
(3242)	3493.	8276.	9336.	***	15990.
3076.	3416.	9157.	9023.	***	16163.
2853.	3552.	8241.	9274.	***	14207.
3076.	3784.	6614.	8634.	9173.	14309.
					13250.
					14463.
the state of the s			8717.	9462.	13479.
3148.	3631	8128.	8672.	7987.	13936.
3250.	3390.	10800.	8630.	米米米米	15400.
3140.	3430.	11700.	8750.	末米米米	16100.
3160.	3460.	12400.	8700.	寒寒寒寒	14800.
3090.	3510.	10800.	8590.	寒寒寒寒	14100.
3080.	3440.	11900.	8800.	常常常常	14500.
2895.	3409.	7903.	8583.	10217.	14720.
	2930. 2900. 3070. 3090. 2946. 3052. 3242. 3076. 2853. 3076. 3077. 3100. 3005. 3148. 3250. 3140. 3160. 3090. 3080.	2930. 3160. 2900. 3200. 3070. 3130. 3090. 3300. 2946. 3451. 3052. 3558. (3242) 3493. 3076. 3416. 2853. 3552. 3076. 3784. 3027. 3620. 3100. 3669. 3005. 3772. 3148. 3631. 3250. 3390. 3140. 3430. 3160. 3460. 3090. 3510. 3080. 3440.	2930. 3160. 4330. 2900. 3200. 4140. 3070. 3130. 3910. 3090. 3300. 6000. 2946. 3451. 8325. 3052. 3558. 7204. 3242. 3493. 8276. 3076. 3416. 9157. 2853. 3552. 8241. 3077. 3620. 8048. 3100. 3669. 6016. 3005. 3772. 6375. 3148. 3631. 8128. 3250. 3390. 10800. 3140. 3430. 11700. 3160. 3460. 12400. 3090. 3510. 10800. 3080. 3440. 11900.	2930. 3160. 4330. 7970. 2900. 3200. 4140. 8070. 3070. 3130. 3910. 8320. 3090. 3300. 6000. 8180. 2946. 3451. 8325. 9324. 3052. 3558. 7204. 9349. 3242. 3493. 8276. 9336. 3076. 3416. 9157. 9023. 2853. 3552. 8241. 9274. 3076. 3784. 6614. 8634. 3077. 3620. 8048. 8496. 3100. 3669. 6016. 8540. 305. 3772. 6375. 8717. 3148. 3631. 8128. 8672. 3250. 3390. 10800. 8630. 3140. 3430. 11700. 8750. 3160. 3460. 12400. 8700. 3090. 3510. 10800. 8590. 3080. 3440. 11900. 8800.	2930. 3160. 4330. 7970. **** 2900. 3200. 4140. 8070. **** 3070. 3130. 3910. 8320. **** 3090. 3300. 6000. 8180. **** 2946. 3451. 8325. 9324. ***** 3052. 3558. 7204. 9349. ***** 3076. 3493. 8276. 9336. ***** 2853. 3552. 8241. 9274. ***** 2853. 3552. 8241. 9274. ***** 3076. 3784. 6614. 8634. 9173. 3077. 3620. 8048. 8496. 8855. 3100. 3669. 6016. 8540. 10012. 3005. 3772. 6375. 8717. 9462. 3148. 3631. 8128. 8672. 7987. 3250. 3390. 10800. 8630. **** 3140. 3430. 11700. 8750. **** 3090. 3510.

ROUND ROBIN ON ASTM D732, PUNCH SHEAR

ROUND ROBIN ON ASTM D732, PUNCH SHEAR

TABLE 3 : CELL AVERAGES

	MATERIALS			
LAB	1 5	4 2	6	3
1	2674.4 3358.4 99	251.8 8578.0	13140.0	15116.8
2	2698.8 3528.8 84	44.2 8638.8	米米米米	京本京本
3	2808.4 3421.8 62	277.0 8429.2	米米米米	14747.6
4	2811.0 3352.6 71	90.6 8563.0	***	米米米米
5	2816.6 3410.2 129	795.6 8611.8	米米米米	15512.6
6	2849.4 3309.4 65	528.0 8334.8	9433.4	14049.8
7	2918.0 3286.4 39	29.0 8549.6	9196.4	14535.0
8	3014.0 3192.0 48	322.0 8124.0	米米米米	14306.0
9	3033.8 3494.0 82	9261.2	米米米米	15344.8
10	3081.2 3695.2 7	036.2 8611.8	9097.8	13887.4
11	3144.0 3446.0 11	520.0 8694.0	常常常来	14980.0
AVG	2895.4 3408.6 7	903.2 8583.3	10216.9	14720.0